



## Safety Data Sheet

50% LEL Pentane, 15% VOL Oxygen;  
balance Nitrogen

**Ideal Calibrations, LLC**

2750 Oakwood Blvd.  
Melvindale, MI 48122  
(734) 956-0539  
<http://www.idealcalibrations.com/>

### Section 1: Product and Company Identification

**Ideal Calibrations, LLC**

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Melvindale, MI 48122  
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Product Code: 50% LEL Pentane, 15% VOL Oxygen; balance Nitrogen  
Part Number: 0394

**Synonyms:**

**Recommended Use:** Calibration of gas detection devices

**Usage Restrictions:** Do not use if current date is past expiration date on cylinder

### Section 2: Hazards Identification



## Danger

**Hazard Classification:**

Aspiration Hazard (Category 1)  
Gases Under Pressure  
Specific target organ toxicity (Single Exposure) (Category 3)

**Hazard Statements:**

Contains gas under pressure; may explode if heated  
May be fatal if swallowed and enters airways  
May cause respiratory irritation;  
Toxic to aquatic life with long lasting effects.

**Precautionary Statements**

**Prevention:**

Use only outdoors or in a well-ventilated area.  
Avoid breathing dust/fume/gas/mist/ vapors/spray.  
[In case of inadequate ventilation] wear respiratory protection.

**Response:**

Do NOT induce vomiting.  
If swallowed: Rinse mouth. Do NOT induce vomiting.  
Immediately call a poison center or doctor.

If inhaled: Remove person to fresh air and keep comfortable for breathing.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.  
Protect from sunlight.  
Store locked up.

**Disposal:**

Dispose of contents and/or container in accordance with applicable regulations.

## Section 3: Composition/Information on Ingredients

	CAS #	Concentration
n-Pentane	109-66-0	0.7
Oxygen	7782-44-7	15
Nitrogen	7727-37-9	84.3

	Chemical Substance	Chemical Family	Trade Names
n-Pentane	N-PENTANE	Hydrocarbons, Aliphatic, Saturated	PENTANE; AMYL HYDRIDE; UN 1265; C5H12
Oxygen	OXYGEN, COMPRESSED GAS	Inorganic gases	OXYGEN; DIOXYGEN; MOLECULAR OXYGEN; OXYGEN MOLECULE; PURE OXYGEN; UN 1072; O2
Nitrogen	NITROGEN, COMPRESSED GAS	Inorganic gases	DIATOMIC NITROGEN; DINITROGEN; NITROGEN; NITROGEN-14; NITROGEN GAS; UN 1066; N2

## Section 4: First Aid Measures

	Skin Contact	Eye Contact	Ingestion	Inhalation	Note to Physicians
n-Pentane	Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes.	Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.	Aspiration hazard. DO NOT induce vomiting. If vomiting occurs, keep head lower than hips to help prevent aspiration. Get immediate medical attention. Give artificial respiration if not breathing.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.	Not available
Oxygen	None expected	None expected	Not likely route of exposure	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.	None
Nitrogen	Wash exposed skin with soap and water.	Flush eyes with plenty of water.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.

## Section 5: Fire Fighting Measures

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
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	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
<b>n-Pentane</b>	Regular dry chemical, carbon dioxide, water, regular foam Large fires: Use regular foam or flood with fine water spray.	Carbon monoxide, carbon dioxide and toxic and irritating fumes	<ul style="list-style-type: none"> <li>▪ Any self-contained breathing apparatus with a full facepiece.</li> <li>▪ Any self-contained breathing apparatus with a full facepiece.</li> </ul>
<b>Oxygen</b>	Non-flammable. Use extinguishing agent appropriate for the material which is burning. Use water in large quantities for fires involving oxygen.	Oxides of burning material	<ul style="list-style-type: none"> <li>▪ Respiratory protection may be needed for frequent or heavy exposure.</li> <li>▪ None</li> </ul>
<b>Nitrogen</b>	Non-flammable. Use suitable extinguishing media for surrounding fire. Cylinders may rupture or explode if exposed to heat.	Non-flammable	<ul style="list-style-type: none"> <li>▪ Respiratory protection may be needed for frequent or heavy exposure.</li> </ul>

## Section 6: Accidental Release Measures

	Personal Precautions	Environmental Precautions	Methods for Containment
<b>n-Pentane</b>	Keep unnecessary people away, isolate hazard area and deny entry.	Avoid heat, flames, sparks and other sources of ignition.	Stop leak if possible without personal risk. Reduce vapors with water spray. Remove sources of ignition.
<b>Oxygen</b>	Keep unnecessary people away, isolate hazard area and deny entry. Ventilate closed spaces before entering.	Avoid contact with combustible materials.	Stop leak if possible without personal risk.
<b>Nitrogen</b>	Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.	No significant effects from contamination expected.	Stop leak if possible without personal risk.

	Methods for Cleanup	Other Information
<b>n-Pentane</b>	Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal.	Not available
<b>Oxygen</b>	Stop leak and ventilate	None
<b>Nitrogen</b>	N/A	N/A

## Section 7: Handling and Storage

	Handling	Storage
<b>n-Pentane</b>	Store and use with adequate ventilation. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Store only where temperature will not exceed 125F (52C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.	Do not get liquid in eyes, on skin, or clothing. Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. Open valve slowly. Close cylinder valve after each use; keep closed even when empty. If valve is hard to open, discontinue use and contact your supplier.
<b>Oxygen</b>	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.
<b>Nitrogen</b>	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.

## Section 8: Exposure Controls/Personal Protection

	Exposure Guidelines
<b>n-Pentane</b>	PENTANE: 1000 ppm (2950 mg/m <sup>3</sup> ) OSHA TWA 600 ppm (1770 mg/m <sup>3</sup> ) OSHA TWA (vacated by 58 FR 35338, June 30, 1993) 750 ppm (2210 mg/m <sup>3</sup> ) OSHA STEL (vacated by 58 FR 35338, June 30, 1993) 600 ppm ACGIH TWA 120 ppm (350 mg/m <sup>3</sup> ) NIOSH recommended TWA 10 hour(s) 610 ppm (1800 mg/m <sup>3</sup> ) NIOSH recommended ceiling 15 minute(s)
<b>Oxygen</b>	OXYGEN, COMPRESSED GAS: No occupational exposure limits established.
<b>Nitrogen</b>	NITROGEN, COMPRESSED GAS: NITROGEN: ACGIH (simple asphyxiant)

### Engineering Controls

Handle only in fully enclosed systems.

	Eye Protection	Skin Protection	Respiratory Protection
<b>n-Pentane</b>	Wear splash resistant safety goggles. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.	Wear appropriate chemical resistant clothing.	Any self-contained breathing apparatus with a full facepiece.
<b>Oxygen</b>	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.
<b>Nitrogen</b>	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.

### General Hygiene considerations

- Avoid breathing vapor or mist
- Avoid contact with eyes and skin
- Wash thoroughly after handling and before eating or drinking

## Section 9: Physical and Chemical Properties

	Physical State	Appearance	Color	Change in Appearance	Physical Form	Odor	Taste
<b>n-Pentane</b>	Liquid	Clear	Colorless	N/A	Liquid	Gasoline odor	N/A
<b>Oxygen</b>	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless
<b>Nitrogen</b>	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless

	Flash Point	Flammability	Partition Coefficient	Autoignition Temperature	Upper Explosive Limits	Lower Explosive Limits
<b>n-Pentane</b>	<-40 F (<-40 C) (CC)	IA	Not available	500 F (260 C)	0.078	0.014
<b>Oxygen</b>	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable
<b>Nitrogen</b>	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable

	Boiling Point	Freezing Point	Vapor Pressure	Vapor Density	Specific Gravity	Water Solubility	pH	Odor Threshold	Evaporation Rate	Viscosity
<b>n-Pentane</b>	96.93 F (36.07 C)	-201.5 F (-129.7 C)	400 mmHg @ 18.5 C	2.5 (Air=1)	0.626	0.0004	Not available	2.2-5000 ppm	28.6 (butyl acetate=1)	<32 SUS
<b>Oxygen</b>	-297 F (-183 C)	-360 F (-218 C)	760 mmHg @ -183 C	1.1 (Air=1)	Not applicable	3.2% @ 25 C	Not applicable	Not available	Not applicable	0.02075 cP @ 25 C
<b>Nitrogen</b>	-321 F (-196 C)	-346 F (-210 C)	760 mmHg @ -196 C	0.967 (Air=1)	Not applicable	1.6% @ 20 C	Not applicable	Not available	Not applicable	0.01787 cP @ 27 C

	Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
<b>n-Pentane</b>	72.15g/mol	C5-H12	Not available	Not available	Not available	Not available	Soluble: Alcohol, ether, acetone, benzene, chloroform
<b>Oxygen</b>	31.9988	O2	1.309 g/L @ 25 C	Not available	Not applicable	Not applicable	Soluble: Alcohol
<b>Nitrogen</b>	28.0134	N2	1.2506 g/L	Not available	100%	1	Soluble: Liquid ammonia

## Section 10: Stability and Reactivity

	Stability	Conditions to Avoid	Incompatible Materials
<b>n-Pentane</b>	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Oxidizing materials, combustible materials, halogen compounds
<b>Oxygen</b>	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Combustible materials, halo carbons, metals, bases, reducing agents, amines, metal salts, oxidizing materials, alkaline earth and alkali metals
<b>Nitrogen</b>	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Metals, oxidizing materials

	Hazardous Decomposition Products	Possibility of Hazardous Reactions

	Hazardous Decomposition Products	Possibility of Hazardous Reactions
n-Pentane	Oxides of carbon	Will not polymerize.
Oxygen	Miscellaneous decomposition products	Will not polymerize.
Nitrogen	Oxides of nitrogen	Will not polymerize.

## Section 11: Toxicology Information

### Acute Effects

	Oral LD50	Dermal LD50	Inhalation
n-Pentane	>2000 mg/kg oral-rat LD50	Not available	Irritation, nausea, difficulty breathing, headache, drowsiness, dizziness, disorientation, mood swings, loss of coordination, central nervous system depression, asphyxiant
Oxygen	Not established	Not established	Irritation, changes in body temperature, nausea, difficulty breathing, irregular heartbeat, dizziness, disorientation, hallucinations, mood swings, pain in extremities, tremors, lung congestion, convulsions
Nitrogen	Not available	Not available	Nausea, vomiting, difficulty breathing, headache, drowsiness, dizziness, tingling sensation, loss of coordination, convulsions, coma

	Eye Irritation	Skin Irritation	Sensitization
n-Pentane	Irritation	Irritation	Specific Target Organ Toxicity (single exposure), Category 3; H336: May cause drowsiness or dizziness. Aspiration hazard, Category 1; H304: May be fatal if swallowed and enters airways.
Oxygen	No information on significant adverse effects	No information on significant adverse effects	No significant target effects reported.
Nitrogen	Contact with rapidly expanding gas may cause burns or frostbite	No information on significant adverse effects	Difficulty breathing

### Chronic Effects

	Carcinogenicity	Mutagenicity	Reproductive Effects	Developmental Effects
n-Pentane	Not available	Not available	Not available	No data
Oxygen	Not known.	Available.	Available.	No data
Nitrogen	Not hazardous	Not available	Not available	No data

## Section 12: Ecological Information

### Fate and Transport

	Eco toxicity	Persistence / Degradability	Bioaccumulation / Accumulation	Mobility in Environment
n-Pentane	Fish toxicity: Not available Invertebrate toxicity: 3000000 ug/L 48 week(s) (Mortality) Pacific oyster (Crassostrea gigas) Algal toxicity: 1000 ug/L 8 year(s) EC50 (Photosynthesis) Algae, phytoplankton, algal mat (Algae) Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available
Oxygen	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Low bioaccumulation	Not available
Nitrogen	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available

## Section 13: Disposal Considerations

<b>n-Pentane</b>	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
<b>Oxygen</b>	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
<b>Nitrogen</b>	Dispose in accordance with all applicable regulations.

## Section 14: Transportation Information

### U.S. DOT 49 CFR 172.101

#### DOT Information For This Mixture

<b>Shipping Name</b>	Compressed gas, n.o.s. (Nitrogen, Oxygen)
<b>UN Number</b>	UN1956
<b>Hazard Class</b>	2.2
<b>Hazard Information</b>	Non-Flammable Gas

#### Individual Component Information

	Proper Shipping Name	ID Number	Hazard Class or Division	Packing Group	Labeling Requirements	Passenger Aircraft or Railcar Quantity Limitations	Cargo Aircraft Only Quantity Limitations	Additional Shipping Description
<b>n-Pentane</b>	Pentanes	UN1265	3	II	3	N/A	N/A	N/A
<b>Oxygen</b>	Oxygen, compressed	UN1072	2.2	Not available	2.2; 5.1	75 kg or L	150 kg	N/A
<b>Nitrogen</b>	Nitrogen, compressed	UN1066	2.2	Not applicable	2.2	75 kg or L	150 kg	N/A

#### Canadian Transportation of Dangerous Goods

	Shipping Name	UN Number	Class	Packing Group / Risk Group
<b>n-Pentane</b>	Pentanes	UN1265	3	II
<b>Oxygen</b>	Oxygen, compressed	UN1072	2.2; 5.1	Not applicable
<b>Nitrogen</b>	Nitrogen, compressed	UN1066	2.2	Not applicable

## Section 15: Regulatory Information

### U.S. Regulations

	CERCLA Sections	SARA 355.30	SARA 355.40
<b>n-Pentane</b>	Not regulated.	Not regulated.	Not regulated.
<b>Oxygen</b>	Not regulated.	Not regulated.	Not regulated.
<b>Nitrogen</b>	Not regulated.	Not regulated.	Not regulated.

### SARA 370.21

	Acute	Chronic	Fire	Reactive	Sudden Release
<b>n-Pentane</b>	Yes	No	Yes	No	No
<b>Oxygen</b>	No	No	Yes	No	Yes
<b>Nitrogen</b>	Yes	No	No	No	Yes

### SARA 372.65

<b>n-Pentane</b>	Not regulated.
<b>Oxygen</b>	Not regulated.
<b>Nitrogen</b>	Not regulated.

### OSHA Process Safety

<b>n-Pentane</b>	Not regulated.
<b>Oxygen</b>	Not regulated.
<b>Nitrogen</b>	Not regulated.

### State Regulations

	<b>CA Proposition 65</b>
<b>n-Pentane</b>	Not regulated.
<b>Oxygen</b>	Not regulated.
<b>Nitrogen</b>	Not regulated.

### Canadian Regulations

	<b>WHMIS Classification</b>
<b>n-Pentane</b>	B2
<b>Oxygen</b>	A,C
<b>Nitrogen</b>	A

### National Inventory Status

	<b>US Inventory (TSCA)</b>	<b>TSCA 12b Export Notification</b>	<b>Canada Inventory (DSL/NDSL)</b>
<b>n-Pentane</b>	Listed on inventory.	PENTANE CAS NUMBER: 109-66-0 SECTION 4	Listed on inventory.
<b>Oxygen</b>	Listed on inventory.	Not listed.	Not determined.
<b>Nitrogen</b>	Listed on inventory.	Not listed.	Listed on inventory.

## Section 16: Other Information

	<b>NFPA Rating</b>
<b>n-Pentane</b>	HEALTH=2 FIRE=4 REACTIVITY=0
<b>Oxygen</b>	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=OX
<b>Nitrogen</b>	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=SA

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard